

Part Number: PT731-42100

Kit Contents

Item #	Quantity Reqd.	Description
1	1	Cargo Net Tray
2		
3		

Hardware Bag Contents

Item #	Quantity Reqd.	Description
1	N/A	
2		
3		

Additional Items Required For Installation

Item #	Quantity Reqd.	Description
1	N/A	
2		
3		

Conflicts

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Recommended Tools

Personal & Vehicle Protection	Notes
Special Tools	Notes
Installation Tools	Notes
Special Chemicals	Notes

General Applicability

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Recommended Sequence of Application

Item #	Accessory
1	
2	
3	







*Mandatory

NOTE: Part number of this accessory may not be the same as the part number shown.

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Reqd.	Description
1	N/A	
2		
3		

Legend

	STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.
	OPERATOR SAFETY: Use caution to avoid risk of injury.
	CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
	TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.
	REVISION MARK: This mark highlights a change in installation with respect to previous issue.
	SAFETY TORQUE: This mark indicates that torque is related to safety.

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

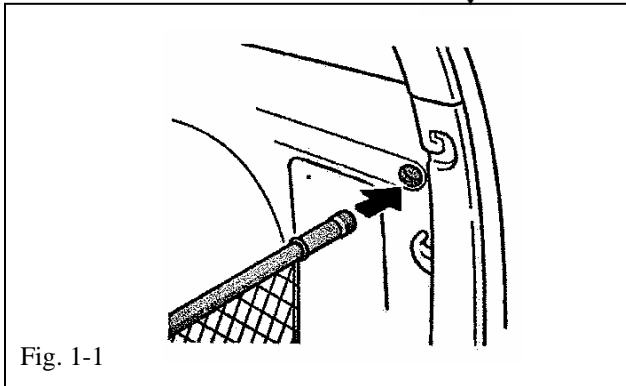


Fig. 1-1

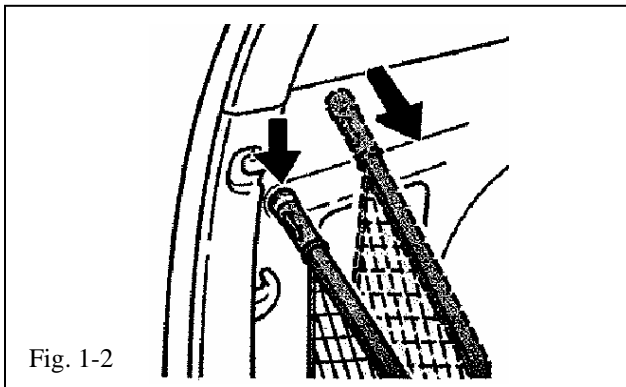


Fig. 1-2

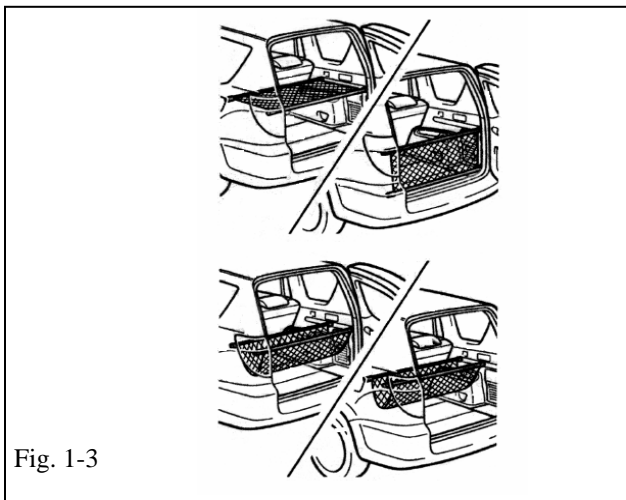


Fig. 1-3

1. Installation of Cargo Net Tray

- (a) Open vehicle rear cargo door and locate the Cargo Net Tray mounting points on the passenger side of the cargo compartment. (Fig. 1-1)



- (b) Insert right end of front bar (without label) into pocket in passenger side trim panel. (Fig. 1-1)



- (c) Depress left end. (Fig. 1-2)

- (d) Insert left end of front bar into pocket in driver side trim panel.

- (e) Repeat steps 1(b) – 1(d) for Rear Bar (Bar with a caution label).

- (f) Completed installations as shown in Fig 1-3.

Checklist - these points **MUST** be checked to ensure a quality installation.

<u>Check:</u>	<u>Look For:</u>
<p><u>Accessory Function Checks</u></p> <ul style="list-style-type: none"><input type="checkbox"/> Confirm the net is attached properly to the anchor points in the vehicle.<input type="checkbox"/> Confirm caution label is toward rear right	<p>Make sure the tips are fully inserted in the pockets.</p> <p>Make sure the caution is in full view</p>
<p><u>Vehicle Function Checks</u></p> <ul style="list-style-type: none"><input type="checkbox"/> Rear cargo door	<p>Rear cargo door should open and close freely without interference from cargo net</p>